MAKE AIR TREATMENT MORE HEALTHY AND ENERGY SAVING

HOLTOP

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* Data is subject to changes without notification due to product improvement





HFW-R Series Total Heat Recovery Air-Cooled Heat Pump

ABOUT HOLTOP

Everyone needs to breathe **25,000** times per day

- Clean and fresh air is essential
- HOLTOP keeps working on providing you with integrated fresh, clean, comfortable and intelligent air solutions.
- HOLTOP delivers fresh and clean air, just for your healthy breathing!



20000+ **Units Production Capacity**





ISO Certifications

Dozens of National Patents Owner





World Leading Manufacturer

Zhongguancun&National High-tech Enterprise



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Industrial Standards Participated





Equipment Supplier for Beijing Olympics and The Shanghai World Expo



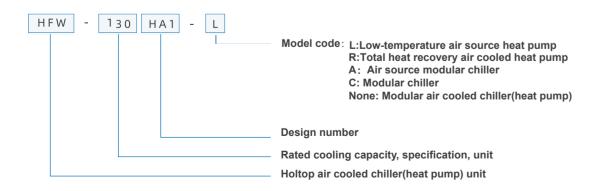


Modular Air Cooled Chiller (Heat Pump)

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Holtop HFW series modular air cooled chiller (heat pump) is sophisticated design with fine and elegant configuration, flexible modularized structure. It can be adopted to all kinds of FCU, AHU indifferent specification. HFW series chiller (heat pump) own itsfeature of high efficiency, low noise, friendly HMI operation, stable and safe running, easy installation and maintenance. The unit canbe widely used for large or small-sized industrial and civil air conditioning project, like factories, station, hotels, villas, office building, high-end apartments etc.

Model marking



Modular chiller (heat pump) HFW-65HA1/65HA1-C65HA1-A Low-temperature heat pump

HFW-65HA1-L

Modular chiller (heat pump) HFW-130HA1/130HA1-C130HA1-A Low-temperature heat pump

HFW-130HA1-L/150HA1-L





Total heat recovery heat pump unit HFW-65HA1-R

Total heat recovery heat pump unit HFW-130HA1-R

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Low-temperature heat pump HFW-75HA1-L

Low-temperature heat pump unit HFW-300HA1-L







HOLTOP R410A

Modular Air Cooled Chiller (Heat Pump)

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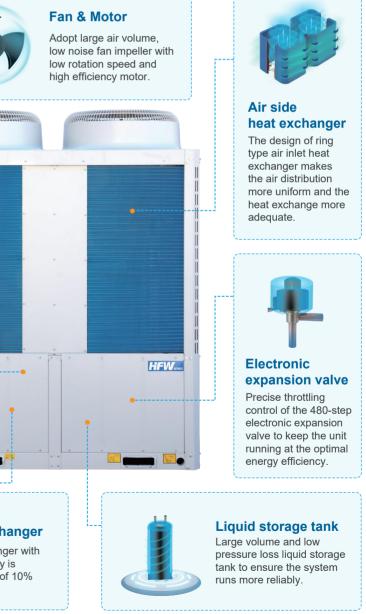
Sophisticated design

Holtop has accumulated years of tech nical experience in modular air cooled units, and has continuously launched new products of high efficiency and environmental, thus to build an energy-saving society. The modular air cooled chiller (heat pump) has reached the national second-level energy efficiency certification and obtained the national energy-saving product certificate.







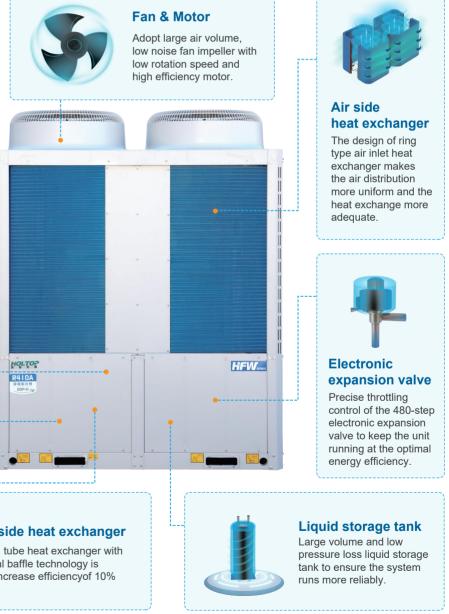


PCB control board The low-temperature module PCB control board jointly developed by

manufacturer of Holtop. compressor, valves and controller. Its has feature of stable operation, advanced control logic and multiple protection



Compressor The international advanced intermediate exhaust valve IDV technology is adopted to improve the energy efficiency of part load.





Water side heat exchanger

Shell and tube heat exchanger with new spiral baffle technology is about toincrease efficiency of 10%

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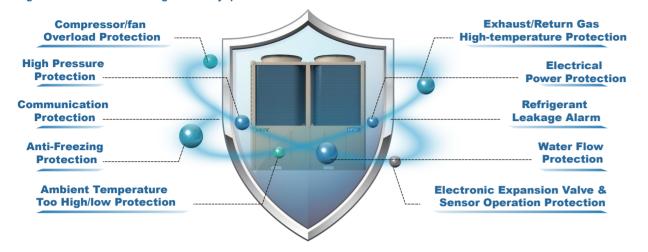
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Reliable operation

Integrated Protection

Integratedprotectionby more than10 protectionmeasures, and viamulti-variable monitoring of intelligent controller, toguarantee the stableand highefficiencyoperation

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Double Anti-freezing protection

Water pump running anti-freezing: In standby mode, if the system water temperature is too low, the unit will start the water pump for anti-freezing cycle;

Unit heating and anti-freezing: When the water temperature exceeds the safety parameter, the unit starts the heating and anti-freezing cycle until the water temperature rises to the preset safe value.



Failure backup

One unit adopts a multi-compressor design. When one of the compressors fails, the rest of the compressors in the system can still operate normally without affecting the normal use of the entire system.





Module combination

Module intelligent defrosting

Holtop air cooled heat pump, unit accurately judges the frosting situation through multi-variable parameters and enter the defrosting mode intelligently, concentrate the heat of the system to melt the frost layer to the maximum extent, and shorten the defrosting time. Avoid problems such as insufficient defrosting or frequent defrosting. When heating in severe low temperature environment, manual forced defrosting can be set.

The unit adopts a multi-compressor system, which can realize alternate defrosting; when multiple units are combined, the units are mutually backed up, and the units are defrosted at intervals. The number of defrosting systems does not exceed half of the total number of systems to ensure that the water temperature is stable to meet heating needs. Eliminate the phenomenon of indoor side blowing cold wind, to ensure the comfort of use.



Shortness of conventional heat pump defrosting

· Frequent defrosting 25% heat loss in one cycle, more energy consumption

· Large fluctuations in water temperature Around 10^{°C}, alternately hot and cold

· Cold air blew

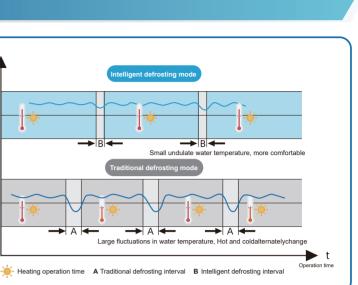
Cold air blows indoors due to defrosting, making it uncomfortable.

Modular combination

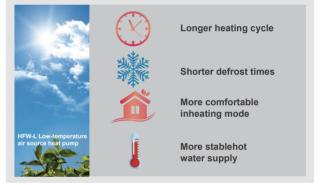
Modular design, and there is no need to distinguish between master and slave units when combining modules, which is convenient for installation. The unit can control the main machine through the wire controller, and can expand up to 15set slave machines, which can meet the load requirements of different buildings, and different series of models can be combined for joint control.



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Advantages of Holtop intelligent defrosting



Flexible application

Investment	Flexible for further extension, lower investment ininitial project stage
Transportation	The unit is small in size and can be transported independently without large hoisting equipment.
Installation	Just install it in a well-ventilated place, no special machine room and cooling water system are required. The water inlet and outlet design at the end of the unit is more conducive to reducing the installation space on site.
System	In addition to the traditional constant water flow system, the terminal circulation system can also be designed as a primary pump variable water flow system.
er supply pipe 🔘	
Return pipe	

Intelligent control

Optional PLC control system

The PLC control system combines the simplicity and convenience of the wired control system and the advantages of centralized group control system to achieve chiller group centralized control. One PLC control system can manage 1 to 8 groups of air cooled chiller, each group can control 1 to 16 pieces of modular chillers, that is, 128 modular chillers at most. The control system can deliver group mode switching, temperature adjustment, on/off control, etc., with rich functions, flexible and convenient application.

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Remote switch control:

Running status:

Unit start/stop can be realized by the remote switch.

System auxiliary heat source interlock control:

The starting conditions of the auxiliary heat source are

determined by the multi-variable system. The start/stop

of the auxiliary heat source are controlled intelligently.

The system can output unit operation status feedback

signal to user side for easy checking at any time.

Intelligent Combination Control Function

Terminal interlock control:

Chiller will automatically start/stop in accordance with the terminal unit(AHU, FCU) status.

Chilled water pump interlock control:

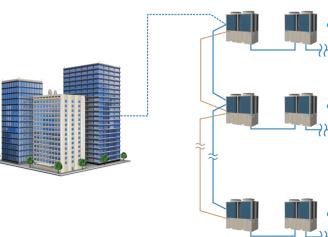
Chiller will automatically start/stop the water pump when it is not working synchronously with the terminal unit, to avoid any damage to the whole system.

Fault alarm:

The control system can connect to the audio and video alarm system or other prompts, to inform user for any failure.

Free Access to Building Management System

Standard RS485 building communication interface comes with open source ModBus standard communication protocol. The device can be easily connected to the building management system(BMS) for centralized control, easy to achieve intelligent control, avoid unnecessary energy waste, and save air-conditioning operating costs.



Modular air cooled chiller(heat pump) pa

Model/Specification		HFW-65HA1-C	HFW-65HA1	HFW-65HA1-A	HFW-130HA1-C	HFW-130HA1	HFW-130HA1-A			
Nominal co	oling capacity KW	66.0	65.0	65.0	132.0	130.0	130.0			
Nominal he	ating capacity KW	/	71.0	71.0	/	142.0	142.0			
	minal cooling nput power KW	19.5 19.2 19.2 39.0 38.5 3								
Nom total inj	inal heating put power KW	/	20.2	20.2	/	40.4	40.4			
	Power			380V/3N	I-/50Hz					
Th	rottle parts			Electrical exp	ansion valve					
Compressor	Туре			Hermetic scro	ll compressor					
Compressor	QTY			2	2					
	Туре	Axial low	noise fan	DC inverter fan	Axial low noise fan DC inverte fan					
Fan	Power kW		0.9x2		1.5x2					
	Air volume m³/h		14000x2		19000x2					
Air side heat exchanger	Туре		н	igh-efficient finn	ned heat exchanger					
Air side heat	Туре	High-efficient shell&tube heat exchanger(Designed pressure 1.0Mpa)								
exchanger			11.2	11.2	22.7	22.5	22.5			
Water pre	essure drop kPa		30			40				
Water inlet/or	utlet connection pipe	R2 " male adapter R2-1/2 " male adapter								
Refrigerant			R410A							
	Charge volume kg		5.0×2		12.0×2					
Dimension	s(L x W x H) mm		1810×960×228	0	2180×1100×2250 2180×1100×24					
Net	weight kg	570	580	585	980	1000	1010			

Remark:

1.Nominal cooling condition: water flow rate: 0.172m³/(h·kw); outlet temperature 7°C; Ambient temperature 35°C. 2.Nominal heating condition: water flow rate: 0.172m³/(hkw); outlet temperature 45°C; Ambient DB/WB temperature:7°C/6°C. 3.Water pipe for modular chiller combination should be fabricated and installed at project site, not provided by factory. Pipe diameter and construction should conform to design standards.

4. Module units can be combined on the basis of the same or different model according to needs for specific project. The number of combined units ranges from 1 to 16 pcs. The above table is the parameters of a single unit. 5.Control accessories need to be ordered separately. Control accessories include wire controller, instruction manual, controller connection cable and other accessories.

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Low Temperature Type Air Source Chiller(Heat Pump)

HOLTOP 孤 胡 祏 晋







The fan is with large air volume and low noise level, and the motor is with strong torque and high efficiency. Both are allowing the unit to operate at high efficiency and low noise.



PCB Control Panel

EXQUISITE DESIGN

The low-temperature modular PCB control panel. which is developed under the collaboration of HOLTOP, and supplier of compressor /electronic valve /controller, its feature of advanced control logic, stable operation, and multi-protection, which guarantee the performance



of the whole system.

Compressor With the help of the world-class EVI (Enhanced Vapor Injection) compressor, the heating performance at low-temperature working conditions increases over 18%

R410A

HFW.....



Water-Side Heat Exchanger

The new helical baffles technology of shell & tube heat exchanger, which helps to increase about 10% of the heat exchange efficiency.



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The low-temperature air source heat pump chiller is a central heating unit with air as the thermal energy source, water as the heat transfer medium. It uses clean energy for heating to replace traditional coal-fired boilers, which can realize cooling in summer and heating in winter. Based on the modular air-cooled heat pump chiller, Holtop low-temperature series adopts the EVI technology to further expand the operating range and energy efficiency of the unit. HFW-65HA1-L and HFW-130HA1-L can reach the national energy efficiency grade I, the HFW-150HA1-L can reach the national energy efficiency grade II, and obtained energy-saving certification.

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Fan and Motor



Liquid Storage Tank

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A liquid storage tank with large-volume and less pressure loss, to make the system operation more reliable



Air-Side Heat Exchanger The circling air inlet

heat exchanger creates a uniform air distribution to get the optimal heat exchange.



Electronic **Expansion Valve**

Precise refrigerant flow control is available from a 480-step electronic expansion valve, to keep the unit running at the most efficient level.



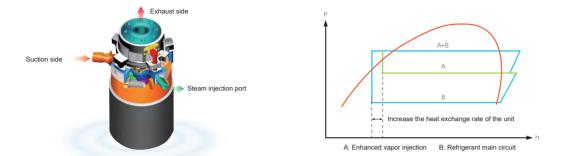
Heat exchanger

Stainless steel brazed plate heat exchanger to ensure effective supercooling of refrigerant.

Low Temperature Type Air Source Chiller (Heat Pump) Characteristics

Using EVI compressor

The unit adopts EVI (Enhanced Vapor Injection) high-efficiency compressor with air injection and enthalpy increase. Compared with conventional compressors, EVI compressor has one more air return port, through which part of the medium-pressure gas can be introduced to achieve secondary compression in one compressor. Due to the introduction of medium-pressure gas supplementary air, the suction capacity of the compressor is increased, the system refrigerant circulation volume and outdoor heat exchange heat capacity are greatly improved, and the cooling and heating capacity is increased by about 10-20% compared with ordinary compressor units. Especially in the low temperature environment place, the heating capacity is excellent, and it can be used as the latest choice for winter heating, with lower operating costs.



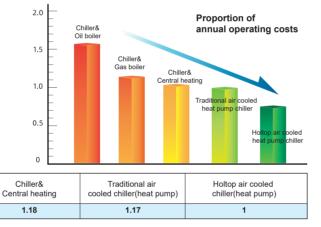
Excellent Energy Efficiency Ratio (EER)

Holtop low-temperature air source heat pump unit is designed for ultra-efficient and low-temperature operation in cold regions. The unit has excellent operating performance, with heating COP as high as 3.64 and cooling COP as high as 3.48. The heating and cooling performance of the unit has been comprehensively improved, reaching the national first-class energy efficiency, and obtained energy-saving certification. And the unit is matched with advanced high-efficiency heat exchanger and parallel control technology, which can make the unit's comprehensive partial load performance coefficient IPLV as high as 4.12, saving more operating costs for users.

Chiller&

Oil boiler

1.72



Noted: This data is based on the analysis of the operating costs of different air-conditioning methods for a 5-story office building in a Chinese northern city, with a total area of 6,000 square meters.

Chiller&

Gas boiler

1.29

Wide Temperature Range in Operation

Proportion of

annual operating costs

The lowest operation temperature of traditional air-cooled chiller(heat pump) is -10°C. But the low temperature air source heat pump chiller based on the EVI technology would still have good heating performance in the low outdoor temperature environment of -10°C. The temperature of the heating operation environment is extended from -10°C to -25°C of the conventional unit, greatly expanding the application area and range of the air cooled heat pump. This low temperature series of units can be combined with conventional units, which can make the choice of air conditioning solutions more flexible.



Low Temperature Type Air Source Chiller (Heat Pump) Parameter

Model/Specification		HFW-65HA1-L	HFW-75HA1-L	HFW-130HA1-L	HFW-150HA1-L	HFW-300HA1-L				
Nominal coo	ling capacity KW	65.0	75.0	130.0 150.0		300.0				
Nominal hea	ting capacity KW	71.0	78.0	141.0	155.0	314.0				
	inal cooling out power KW	18.7	22.1	37.7 44.2 93.8						
Nomir	nal heating ut power KW	19.5	22.7	38.8	45.4	90.2				
	inal heating in low temp KW	52.0	53.2	100.0	106.0	202.0				
Nomina	al heating total r in low temp KW	18.6	21.2	37.0	42.4	81.0				
	Power			380V/3N~/50Hz		1				
Thro	ottle parts		Ele	ctrical expansion va	lve					
	Туре	Hermetic scroll compressor								
Compressor QTY		2	4							
	Туре	Axial low noise fan								
Fan	Power kW	0.9x2	1.8	1.5x2	1.8x2	1.8x4				
	Air volume m ³ /h	14000x2	23500	19000x2	23500x2	23500x4				
Air side heat exchanger	Туре		High-effi	cient finned heat exe	changer	1				
Water side heat	Туре	Shell&tube heat exchanger	Plate heat exchanger	High efficiency shell&tube heat exchanger						
exchanger	Nominal water flow m³/h	11.5	12.9	22.5	25.8	51.6				
Water pres	ssure drop kPa	30	55	40 55		45				
Water inlet/outlet connection pipe		R2" male adapter	2" male adapter RC2'' R2-1/2" male adapter							
D.G.	Туре			R410A						
Refrigerant	Charge volume kg	6.5×2	10.0	12.0×2	13.5×2	14.0×4				
Dimensions	(L x W x H) mm	1810×960×2280	1310×1080×1820	2180×11	00×2250	2200×2200×2250				
Net v	veight kg	600	420	1050	1100	1900				

Noted:

1.Nominal cooling condition: water flow rate: 0.172m³/(h·kw); Water outlet temperature: 7°C; Ambient temperature: 35°C. 2.Nominal heating condition: water flow rate: 0.172m³/(h kw); Water outlet temperature: 45°C; Ambient temperature DB/WB: 7°C/6°C. 3. Nominal heating in low temperature condition: water flow rate: 0.172m³/(h kw); Water outlet temperature: 41°C; Ambient temperature DB/WB: -12°C/-14°C.

4.Water pipe for modular chiller combination should be fabricated and installed at project site, not provided by factory. Pipe diameter and construction should conform to design standards.

5. Module units can be combined on the basis of the same or different model according to the needs for specific project. The number of combined units ranges from 1 to 16 sets. The above table sheet is the parameters of a single unit. 6.Control accessories need to be ordered separately. Control accessories include wire controller, instruction manual, controller connection cable and other accessories. The manufacturer reserves the right to change the configuration. Please refer to the factory configuration when purchasing.

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HOLTOP

Total Heat Recovery Type Air

HFW

R410A

Cooled Chiller (Heat Pump)

EXQUISITE DESIGN

Holtop total heat recovery air-cooled heat pump chiller adds casing heat recovery heat exchanger on the basis of modular air-cooled (heat pump) chiller development, and adopts double four-way valve + diaphragm check valve + double electronic expansion for control Valve + multi-solenoid valve control technology, ensures the stable and efficient operation of the 5 modes with almost no attenuation, and the IPLV is as high as 7.4.





Heat Recovery Heat Exchanger The casing heat exchanger adopts a unique spiral structure, which is highly efficient in heat exchange, stronger in corrosion resistance, and has the best antifreeze and antifouling capabilities.



system.

Compressor

Adopt international

exhaust valve IDV

energy efficiency of

part load.

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Fan and Motor

The fan is with large air volume and low noise level, and the motor is with strong torque and high efficiency. Both are allowing the unit to operate at high efficiency and low noise.





Air-Side Heat Exchanger The circling air inlet heat exchanger creates a uniform air distribution to get the optimal heat exchange.

Electronic **Expansion Valve**

Precise refrigerant flow control is available from a 480-step electronic expansion valve, to keep the unit running at the most efficient level.



Water-Side **Heat Exchanger**

The waterside heat exchanger is adopted with the new helical baffles technology of shell &tube heat exchanger, which helps increase10% of the heat exchange efficiency

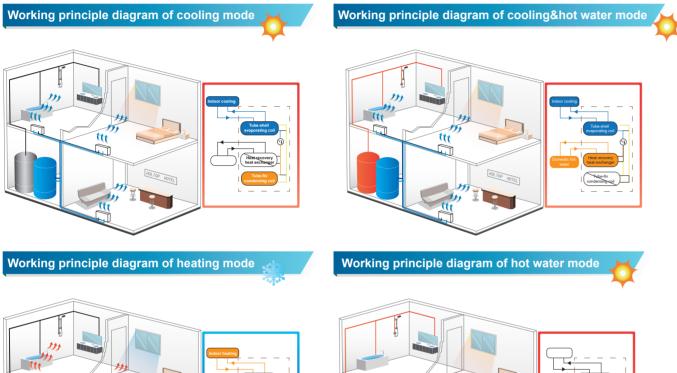
Liquid Storage Tank

A liquid storage tank with large-volume and less pressure loss, to make the system operation more reliable.

Total Heat Recovery Type Air Cooled Chiller (Heat Pump)

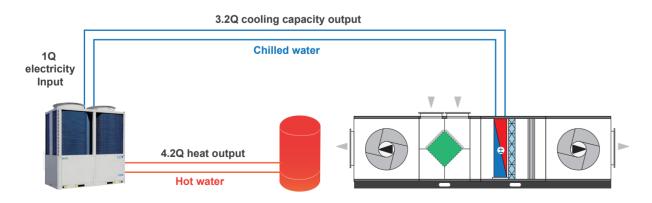
Refrigeration total heat recovery is to use 100% of the heat released during the condensation and exothermic process of the refrigerant in refrigeration cycle to prepare hot water, which realizes the reuse of waste heat, reduces condensing heat pollution to the environment, and reduces the cooling fan power consumption and noise of the unit;

In addition, compared with some heat recovery units, total heat recovery module unit can run the heat pump hot water heating mode alone in winter, and can meet the demand for hot water in winter without adding other hot water equipment, which greatly reduces the initial investment of engineering equipment, and perfectly adapts to the year-round changing demand for air conditioning and hot water in different places.





High efficiency and energy saving



HOLTOP HOTEL

Total Heat Recovery Type Air Cooled Chiller (Heat Pump) Parameter

М	odel/Specification	HFW-65HA1-R	HFW-130HA1-R			
	Nominal cooling capacity KW	64.0	128.0			
AHU mode	Nominal heating capacity KW	68.0	134.0			
AHU mode	Nominal cooling total input power KW	20.5	40.9			
	Nominal heating total input power KW	20.8	42.6			
Hot water	Nominal cooling capacity in low temp KW	81.0	158.0			
mode	Nominal heating input power in low temp KW	21.0	40.7			
	Cooling capacity KW	62.0	120.0			
Heat recovery mode	Heat recovery KW	80.0	156.0			
mode	Heat recovery input total power KW	19.5	37.5			
Water flow	Air conditioning side water flow m³/h	11.0	22.0			
Water now	Hot water side water flow m³/h	13.9	27.2			
	Power	ver 380V/3N~/50Hz				
	Throttle parts	Electrical expansion valve				
Compressor		Hermetic scroll compressor				
Compressor	QTY	2				
	Туре	Axial low noise fan				
Fan	Power kW	0.9x2	1.5x2			
	Air volume m ³ /h	14000x2	19500x2			
Water side	Air conditioner side	Shell and tube h	neat exchanger			
heat exchanger	Hot water side	Tube heat	exchanger			
Water pressure	Air conditioner side	52	50			
drop kPa	Hot water side	60	70			
connection pipe	Water inlet connection pipe	R2" External threaded connector	R2-1/2" External threaded connector			
	Water outlet connection pipe	R3" External threaded connector	R2-1/2" External threaded connector			
Refrigerant	Туре	R410A				
Tonigorant	Charge volume kg	6.0x2	14.0x2			
Dimer	nsions(L x W x H) mm	1810x960x2440	2180x1100x2400			
	Net weight kg	650	1150			

Noted:

1.Nominal cooling condition: water flow rate: 0.172m³/(h·kw); Water outlet temperature: 7°C; Ambient temperature: 35°C.

2.Nominal heating condition: water flow rate: 0.172m³/(h·kw); Water outlet temperature: 45°C; Ambient temperature DB/WB: 7°C/6°C.

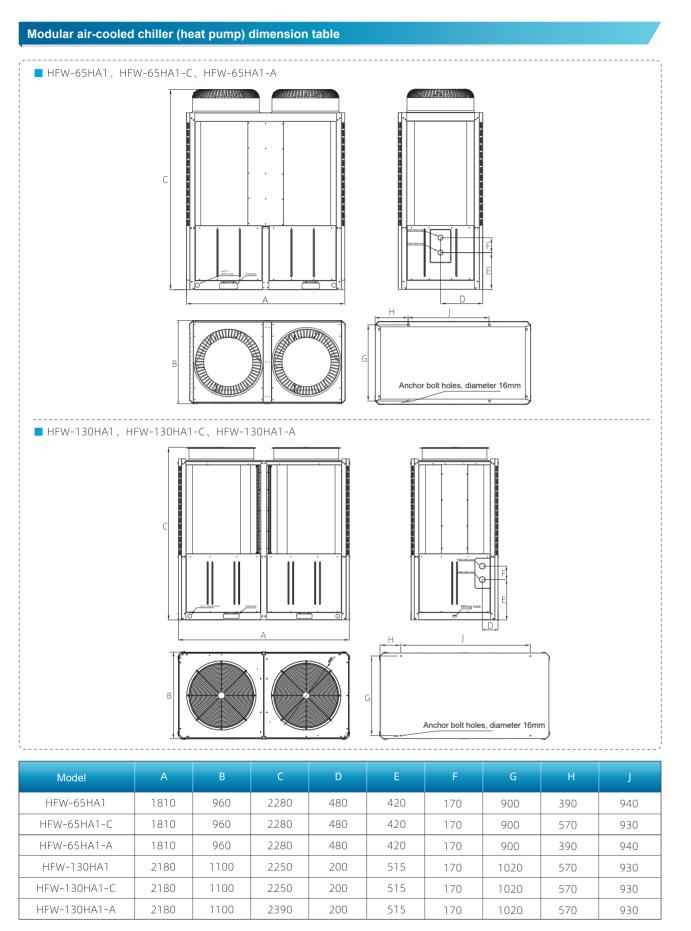
3. The hot water mode test conditions are: hot water inlet/outlet temperature 40/45*C, outdoor environment dry/wet bulb temperature 20/15; 4. The heat recovery mode test working conditions are: chilled water inlet/outlet temperature 12/7C, hot water inlet/outlet temperature 40/45C, and air ambient temperature 35%C;

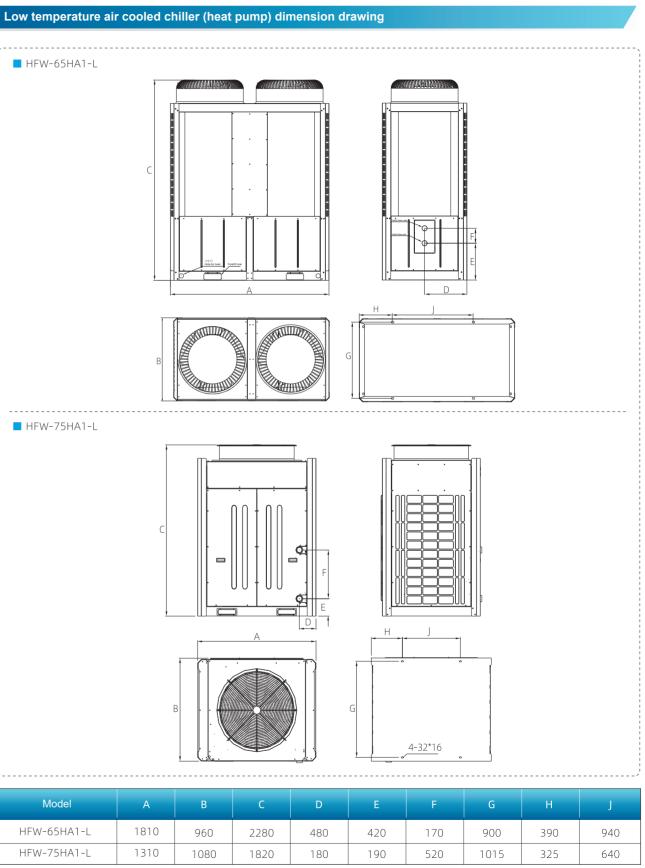
5. Water pipe for modular chiller combination should be fabricated and installed at project site, not provided by factory. Pipe diameter and construction should conform to design standards.

6.Module units can be combined on the basis of the same or different model according to the needs for specific project. The number of combined units ranges from 1 to 16 sets. The above table sheet is the parameters of a single unit. 7. Control accessories need to be ordered separately. Control accessories include wire controller, instruction manual, controller connection cable and other accessories. The manufacturer reserves the right to change the configuration. Please refer to the factory configuration when purchasing.







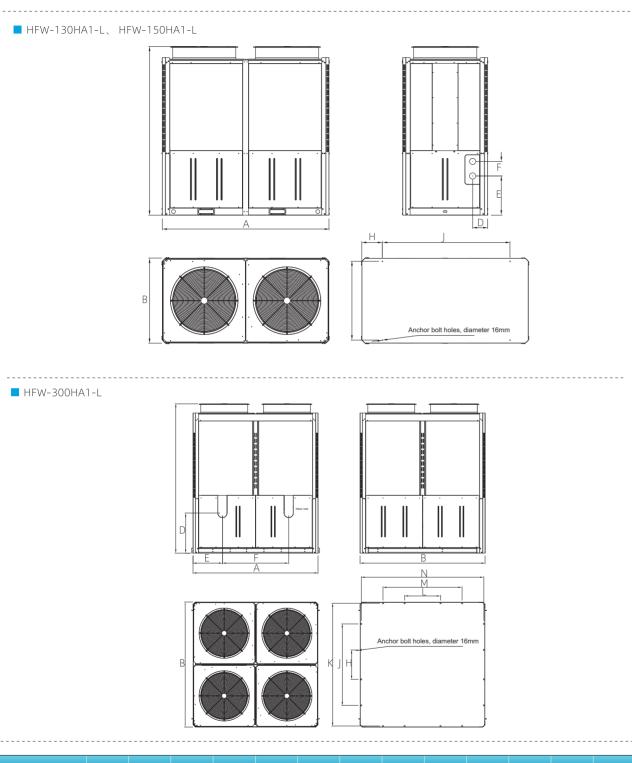


19 Air handling Unit

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Total heat recovery air cooled chiller (heat pump) dimension drawing



Model	А	В	С	D	E	F	G	н	J	K	L	М	Ν
HFW-130HA1-L	2180	1100	2250	200	515	170	1020	570	930	/	/	/	/
HFW-150HA1-L	2180	1100	2250	200	515	170	1020	570	930	/	/	/	/
HFW-300HA1-L	2200	2200	2550	710	520	1170	/	520	1340	2160	630	1390	2160

Total heat recovery heat pump unit dimension drawing HFW-65HA1-R (ASSOMEDIAN) HFW-130HA1-R D Model А В С Е HFW-65HA1-R 1810 960 2440 252 200

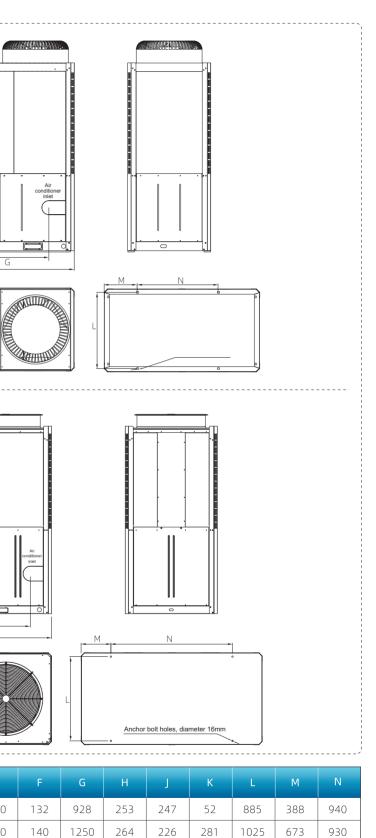
1100 2400

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HFW-130HA1-R 2180

MAKE AIR TREATMENT MORE HEALTHY AND ENERGY SAVING **HOLTOP**



Variable working condition parameter table

Refrigeration working condition variable working condition parameter table

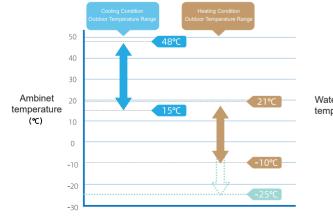
Water outlet	Ambinet temperature ℃									
temperature ℃	25	30	35	40	45					
5	1.07	1.00	0.94	0.84	0.81					
6	1.10	1.03	0.97	0.87	0.83					
7	1.14	1.07	1.00	0.91	0.86					
8	1.17	1.10	10.3	0.94	0.88					
9	1.20	1.13	1.06	0.98	0.91					
10	1.23	1.16	1.09	1.01	0.93					
11	1.27	1.19	1.12	1.04	0.96					
12	1.31	1.23	1.15	1.07	0.99					
13	1.34	1.26	1.17	1.09	1.01					
14	1.37	1.29	1.20	1.12	1.03					
15	1.41	1.32	1.23	1.14	1.06					

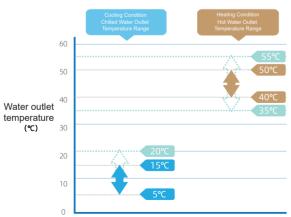
Heating working condition variable working condition parameter table

Water outlet	Ambinet temperature °C								
temperature ℃	15	10	7	5	-5	-10	-15	-20	
30	1.23	1.10	1.03	0.99	0.81	0.73	0.58	0.57	
35	1.21	1.09	1.02	0.98	0.79	0.70	0.55	0.54	
40	1.20	1.08	1.01	0.96	0.77	0.67	0.53	0.52	
45	1.19	1.07	1.00	0.95	0.75	0.65	0.50	0.49	
50	1.17	1.05	0.98	0.94	0.74	0.64	/	/	

Wide Temperature Range of Application, Worry-free of Operation

Chiller unit is suitable for operation in a wide outdoor temperature range, from -20°C~48°C.

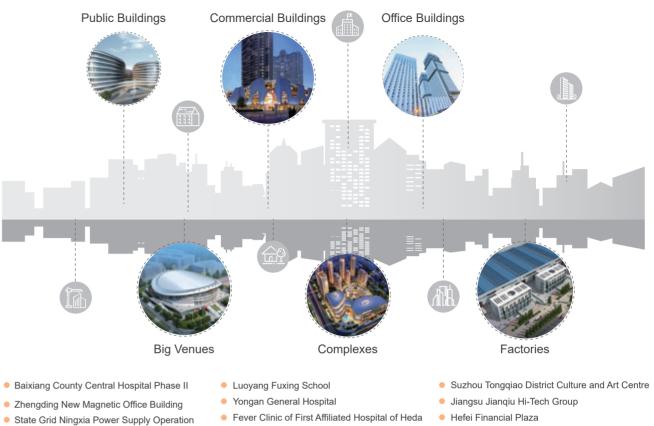




Note: The solid colour marks are the operating range of normal temperature type equipment. The dotted line marks are the extended operating range of low-temperature type equipment.

Project Reference

-----Commercial Buildings



- State Grid Ningxia Power Supply Operation and Maintenance Centre
- Lund CDC Centre
- Taoxiang Lake Hilton Hotel
- Gannan Health Care College Canteen
- Yunnan Second Infectious Disease Hospital
- Dingbian County Xinhua Bookstore
- Henan Senyuan Electric Vehicle Welding Workshop
- Zhongyuan College of Science and Technology Xuchang Campus
- South China Optoelectronics Phase I
- Zhuzhou Air Development 3302 Factory
- ZTE Communication Base











MAKE AIR TREATMENT MORE HEALTHY AND ENERGY SAVING **HOLTOP**

- China Postal Savings Bank Co.
- Shanghai Normal University Integrated Development and Modern Service Centre
- Zhao County People's Hospital
- Respiratory Ward Building of Langfang Third People's Hospital
- Nangiao Trade Centre



